

DATA SHEET

POSITIVE TEMPERATURE COEFFICIENT AC/DC POWE<u>R SUPPLY</u>

PPTC High Temp SMDH1206 Series





Positive Temperature Coefficient (PTC) Data Sheet

Description

The High Temp SMDH1206 series provides surface mount resettable overcurrent protection with holding current from 0.05A to 2.0A. This series offers complete portfolio in terms of holding current and working voltage, and is suitable for wide range of application.

Features

- High Operation Temperature -40°C~125°C
- TUV/UL compliant
- IATF/TS16949 certificated
- Resettable solution against overcurrent and short-circuit
- Compact design saves board space
- Fast response to fault current
- Compatible with high-volume electronics assembly
- AEC-Q200 qualified

Applications

- Actuators and medium motors
- Industrial power supply
- Automotive ECU and current sensor etc. protection Harness/junction box protection
- Industrial motor driver
- Powered outputs

Electrical Characteristics

Part	I _{hold}	I_{trip}	V_{max}	I _{max}	P _{d typ.}		mum To Trip	Resistance		
Number	(A)	(A)	(Vdc)	(A)	(VV)	Time (Sec.)	Current (A)	$R_{min} \ (\Omega)$	R_{1max} (Ω)	
SMDH1206B005TF	0.05	0.25	30	20	0.8	0.25	1.5	1.50	35.00	
SMDH1206B010TF	0.10	0.35	30	10	0.8	0.1	1.0	0.70	10.0	
SMDH1206B012TF	0.12	0.45	30	10	0.6	0.2	1.0	0.60	10.50	
SMDH1206B016TF	0.16	0.80	30	20	0.9	0.1	8.0	0.60	6.00	
SMDH1206B020TF/24	0.20	0.70	24	10	0.6	0.6	1.0	0.50	5.60	
SMDH1206B020TF/30	0.20	0.70	30	60	0.6	0.6	1.0	0.50	5.60	
SMDH1206B025TF	0.25	0.81	16	20	0.6	0.08	8.0	0.35	4.30	
SMDH1206B030TF	0.30	0.82	24	10	1.0	0.1	8.0	0.10	1.95	
SMDH1206B035TF	0.35	1.15	16	50	1.0	0.2	3.5	0.15	1.60	
SMDH1206B035TF/30	0.35	1.20	30	20	1.2	0.1	8.0	0.10	2.20	
SMDH1206B050TF	0.50	2.50	24	20	1.7	0.1	8.0	0.10	1.60	
SMDH1206B075TF	0.75	2.00	6	10	1.1	0.1	8.0	0.05	0.40	
SMDH1206B110TF	1.10	5.20	6	100	0.6	0.1	8.0	0.03	0.45	
SMDH1206B125TF	1.25	3.75	6	100	0.6	0.2	8.0	0.02	0.25	
SMDH1206B150TF	1.50	4.50	6	100	0.6	0.3	8.0	0.01	0.30	
SMDH1206B175TF	1.75	7.00	6	100	0.7	1.0	8.0	0.01	0.25	
SMDH1206B200TF	2.00	6.00	6	100	0.7	1.0	8.0	0.01	0.25	

Note on Electrical Characteristics

■ Vocabulary

- I_{hold} = Hold current: maximum current device will pass without tripping in 23℃ still air.
- I_{trip} = Trip current: minimum current at which the device will trip in 23 °C still air.
- V_{max} = Maximum voltage device can withstand without damage at rated current (I_{max})
- I_{max} = Maximum fault current device can withstand without damage at rated voltage (V_{max})
- P_{d typ.} = Typical power dissipated from device when in the tripped state at 23 °C still air.
- R_{min} = Minimum resistance of device in initial (un-soldered) state.
- R_{1max} = Maximum resistance of device at 23 °C measured one hour after tripping or reflow soldering of 260 °C for 20 sec.
- Value specified is determined by using the PWB with 0.030"*1.5oz copper traces.
- Caution: Operation beyond the specified rating may result in damage and possible arcing and flame.
- Specifications are subject to change without notice.

Polymeric PTC Selecting Guide

- Determine the following operating parameters for the circuits:
 - Normal operating current (I_{hold})
- Maximum interrupt current (I_{max})
- Maximum circuit voltage (V_{max})
- Normal operating temperature surrounding device (min ℃/max ℃)
- Select the device from factor and dimension suitable for the application
- Compare the maximum rating for V_{max} and I_{max} of the PPTC device with the circuit in application and make sure the circuit's requirement does not exceed the device rating.
- Check that PPTC device's trip time (time-to-trip) will protect the circuit.
- Verify that the circuit operating temperature is within the PPTC device's normal operating temperature range.
- Verify that performance and suitability of the chosen PPTC device in the application.



Mechanical Stress

PPTC devices will undergo a thermal expansion during fault condition. If PPTC devices are installed or placed in an application
where the space between PPTC devices and the surrounding materials (e.g., covering materials, packaging materials, encapsulate
materials and the like) is insufficient, it will cause an inhibiting effect upon the thermal expansion. Pressing, twisting, bending and
other kinds of mechanical stress will also adversely affect the performance of the PPTC devices, and shall not be used orapplied.

Chemical Pollutants

• Silicone-based oils, oils, solvents, gels, electrolytes, fuels, acids, and the like will adversely affect the properties of PPTC devices, and shall not be used or applied.

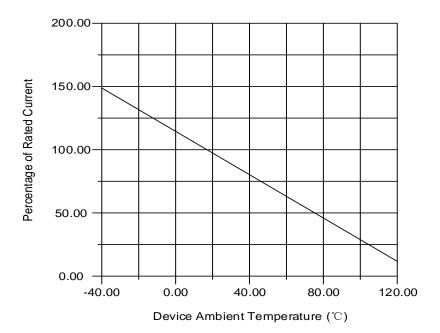
■ Electronic and Thermal Effect

- PPTC devices are secondary protection devices and are used solely for sporadic, accidental over-current or over-temperature
 error condition, and shall NOT be used if or when constant or repeated fault conditions (such fault conditions may be causedby,
 among others, incorrect pin-connection of a connector) or over-extensive trip events may occur.
- PPTC devices are different from fuses and, when a fault condition occurs, will go into high-resistance state and do not open circuit, in which case the voltage at such PPTC devices may reach a hazardous level.
- Operation over the maximum rating or other forms of improper use may cause failure, arcing, flame and/or other damage to the PPTC devices.
- · Conductive material contamination, such as metal particle, may induce shortage, flame or arcing.
- Due to the inductance, the operation circuits may generate a circuit voltage (Ldi/dt) above the rated voltage of PPTC devices,
 which shall not be used under such circumstances.

■ General

- Customers shall evaluate and test the properties of PPTC devices independently to verify and ensure that their individual applications will be met.
- The performance of PPTC devices will be adversely affected if they are improperly used under electronic, thermal and/or mechanical procedures and/or conditions non-conformant to those recommended by manufacturer.
- Customers shall be responsible for determining whether it is necessary to have back-up, failsafe and/or fool-proof protection To avoid or minimize damage that may result from extra-ordinary, irregular function or failure of PPTC devices.
- · Any and all responsibilities and liabilities are disclaimed if any item under this notice of warning is not complied with.

Thermal Derating Curve





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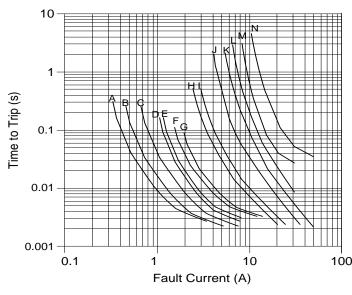
High Temp SMDH1206 Series

Thermal Derating Chart

Recommended Hold Current (A) at Ambient Temperature (°C)

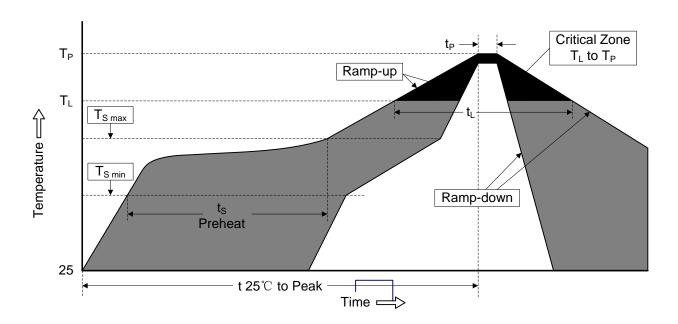
Recommended noid Current (A) at Ambient Temperature (C)										
Part	Ambient Operation Temperature									
Number	-40℃	-20℃	0℃	25℃	40℃	50℃	60℃	70 ℃	85℃	125 ℃
SMDH1206B005TF	0.074	0.066	0.058	0.05	0.043	0.038	0.035	0.030	0.028	0.01
SMDH1206B010TF	0.18	0.16	0.15	0.10	0.09	0.08	0.07	0.04	0.02	0.01
SMDH1206B012TF	0.18	0.16	0.14	0.12	0.10	0.09	0.08	0.04	0.02	0.01
SMDH1206B016TF	0.25	0.21	0.19	0.16	0.14	0.13	0.12	0.06	0.04	0.012
SMDH1206B020TF/24	0.28	0.25	0.23	0.20	0.170	0.15	0.14	0.12	0.09	0.03
SMDH1206B020TF/30	0.28	0.25	0.23	0.20	0.17	0.15	0.14	0.12	0.09	0.03
SMDH1206B025TF	0.37	0.33	0.29	0.25	0.22	0.20	0.17	0.15	0.10	0.03
SMDH1206B030TF	0.45	0.40	0.35	0.30	0.25	0.22	0.20	0.18	0.10	0.03
SMDH1206B035TF	0.54	0.48	0.43	0.35	0.32	0.29	0.26	0.24	0.20	0.08
SMDH1206B035TF/30	0.51	0.46	0.41	0.35	0.31	0.29	0.26	0.24	0.20	0.08
SMDH1206B050TF	0.73	0.66	0.58	0.50	0.45	0.42	0.39	0.35	0.31	0.09
SMDH1206B075TF	1.07	0.98	0.90	0.75	0.70	0.66	0.61	0.56	0.50	0.06
SMDH1206B110TF	1.80	1.65	1.50	1.10	1.15	1.08	1.00	0.90	0.80	0.20
SMDH1206B125TF	1.90	1.68	1.51	1.25	1.15	1.08	1.00	0.90	0.80	0.20
SMDH1206B150TF	2.20	1.99	1.77	1.50	1.34	1.23	1.10	1.01	0.84	0.17
SMDH1206B175TF	2.50	2.25	2.00	1.75	1.55	1.45	1.35	1.25	0.92	0.15
SMDH1206B200TF	2.60	2.44	2.35	2.00	1.78	1.67	1.50	1.45	0.86	0.11

Average Time-Current Curve



A-SMDH1206B010TF B-SMDH1210B012TF C-SMDH1206B016TF D-SMDH1206B020TF/24 SMDH1206B020TF/30 E-SMDH1206B025TF F-SMDH1206B030TF G-SMDH1206B035TF SMDH1206B035TF/30 H-SMDH1206B050TF I-SMDH1206B075TF J-SMDH1206B110TF K-SMDH1206B125TF L-SMDH1206B150TF 100 M-SMDH1206B175TF N-SMDH1206B200TF

Soldering Parameters

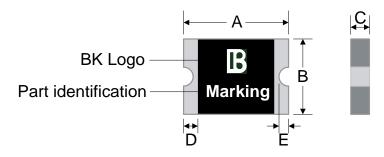


Profile Feature	Pb-Free Assembly
Average ramp-up rate (T _{S max} to T _P)	3℃ /second max.
Preheat	
-Temperature Min (T _{S min})	150℃
-Temperature Max (T _{S max})	200 ℃
-Time (min to max) (T _{S min} to T _{S max})	60-180 seconds
Time maintained above:	
-Temperature (T _L)	217℃
-Time (t _L)	60-150 seconds
Peak Temperature (T _P)	260 ℃
Time within 5°C of actual Peak Temperature (t _P)	20-40 seconds
Ramp-down Rate	6℃ /second max.
Time 25°C to Peak Temperature	8 minutes max.
Storage Condition	0°C~35°C,≤70%RH

- Recommended reflow methods: IR, vapor phase oven, hot air oven, N2 environment for lead-free
- Recommended maximum paste thickness is 0.25mm (0.010 inch)
- Device can be cleaned using standard industry methods and solvents.
 - Note 1: All temperature refer to topside of the package, measured on the package body surface.
 - Note 2: If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

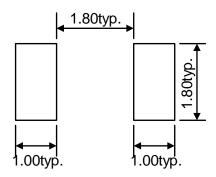


Physical Dimensions (mm)



Part	A	Ą	E	3	([)	E	≣
Number	Min.	Max.								
SMDH1206B005TF	3.00	3.40	1.50	1.80	0.40	1.00	0.25	0.75	0.05	0.45
SMDH1206B010TF	3.00	3.40	1.50	1.80	0.35	0.85	0.25	0.75	0.05	0.45
SMDH1206B012TF	3.00	3.40	1.50	1.80	0.40	1.00	0.25	0.75	0.05	0.45
SMDH1206B016TF	3.00	3.40	1.50	1.80	0.35	0.85	0.25	0.75	0.05	0.45
SMDH1206B020TF/24	3.00	3.40	1.50	1.80	0.35	0.85	0.25	0.75	0.05	0.45
SMDH1206B020TF/30	3.00	3.40	1.50	1.80	0.35	0.85	0.25	0.75	0.05	0.45
SMDH1206B025TF	3.00	3.40	1.50	1.80	0.35	0.85	0.25	0.75	0.05	0.45
SMDH1206B030TF	3.00	3.40	1.50	1.80	0.25	0.75	0.25	0.75	0.05	0.45
SMDH1206B035TF	3.00	3.40	1.50	1.80	0.25	0.75	0.25	0.75	0.05	0.45
SMDH1206B035TF/30	3.00	3.40	1.50	1.80	0.80	1.30	0.25	0.75	0.05	0.45
SMDH1206B050TF	3.00	3.40	1.50	1.80	0.50	1.00	0.25	0.75	0.05	0.45
SMDH1206B075TF	3.00	3.40	1.50	1.80	0.50	1.00	0.25	0.75	0.05	0.45
SMDH1206B110TF	3.00	3.40	1.50	1.80	0.60	1.40	0.25	0.75	0.05	0.45
SMDH1206B125TF	3.00	3.40	1.50	1.80	0.60	1.40	0.25	0.75	0.05	0.45
SMDH1206B150TF	3.00	3.40	1.50	1.80	0.85	1.65	0.25	0.75	0.05	0.45
SMDH1206B175TF	3.00	3.40	1.50	1.80	0.85	1.80	0.25	0.75	0.05	0.45
SMDH1206B200TF	3.00	3.40	1.50	1.80	0.85	1.80	0.25	0.75	0.05	0.45

Recommended Pad Layout (mm)



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Environmental Specifications

Operating / Storage temperature	-40°℃ to +125°℃
Maximum Device Surface Temperature in Tripped State	175℃
	+125℃, 1000 hours
Passive Aging	
	±50% typical resistance change
	+85℃, 85%R.H. 1000 hours
Humidity Aging	
	±50% typical resistance change
	MIL-STD-202, Method 107G
Thermal Shock	+125℃/-40℃ 20 times
THOMAS CHOCK	
	-50% typical resistance change
Solvent Resistance	MIL-STD-202, Method 215
Solvent Resistance	No change
Nils and in a	MIL-STD-883C, Method 2007.1, Condition A
Vibration	No change
Moisture Level Sensitivity	Level 1, J-STD-020C

Packaging Quantity and Marking

Part Number	Marking	Quantity	Part Number	Marking	Quantity
SMDH1206B005TF	H0	3000	SMDH1206B035TF/30	V	3000
SMDH1206B010TF	10	4000	SMDH1206B050TF	50	4000
SMDH1206B012TF	H1	4000	SMDH1206B075TF	H7	4000
SMDH1206B016TF	16	4000	SMDH1206B110TF	HC	4000
SMDH1206B020TF/24	H2	4000	SMDH1206B125TF	НВ	3000
SMDH1206B020TF/30	НА	4000	SMDH1206B150TF	H5	2000
SMDH1206B025TF	HD	4000	SMDH1206B175TF	HG	2000
SMDH1206B030TF	НЗ	4000	SMDH1206B200TF	H2	2000
SMDH1206B035TF	35	4000	1	/	/

^{© 12}mm tape on 7 inch reel per EIA-481 (equivalent to IEC286, part 3)

Physical Specifications

Terminal Material	Solder-Plated Copper (Solder Material: Matte Tin (Sn))				
Plating Thickness	Sn: ≥15μm ,Cu: ≥20 μ m				
Lead Solderability	Meets EIA Specification RS186-9E, ANSI/J-STD-002 Category 3.				

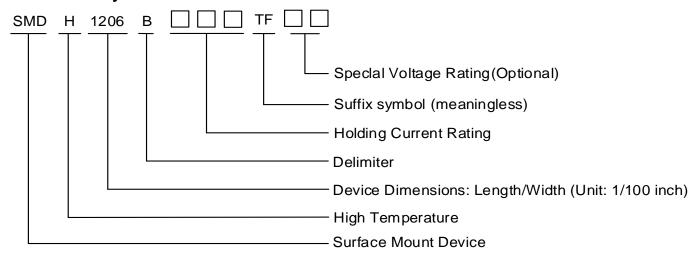
Packaging

Таре		Di	mensions (mn	n)	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Symbol	H1206B010TF H1206B012TF H1206B016TF H1206B020TF/24 H1206B020TF/30 H1206B025TF H1206B030TF H1206B035TF	H1206B005TF H1206B035TF/30 H1206B050TF H1206B075TF H1206B125TF	H1206B150TF H1206B175TF H1206B200TF	
	W	8.00±0.30	8.00±0.30	8.00±0.30	
	F	3.50±0.05	3.50±0.05	3.50±0.05	
	E	1.75±0.10	1.75±0.10	1.75±0.10	
KO_	D0	1.55±0.05	1.55±0.05	1.55±0.05	
NAO ←	D1	1.00±0.10	1.00±0.10	1.00±0.10	
	P0	4.00±0.10	4.00±0.10	4.00±0.10	
	P1	4.00±0.10	4.00±0.10	4.00±0.10	
	P2	2.00±0.05	2.00±0.05	2.00±0.05	
	A0	1.95±0.10	1.92±0.10	1.92±0.10	
	B0	3.65±0.10	3.65±0.10	3.65±0.10	
	Т	0.20±0.10	0.20±0.10	0.20±0.10	
	K0	0.87±0.10	1.30±0.10	1.70±0.10	
	Leader min.		390		
	Trailer min.		160		
Reel H	С		Ф178.0±1.0		
D c	D	Ф60.2±0.5 11.0±0.5			
	н				
	W		9.0±1.5		

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High Temp SMDH1206 Series

Part Number System



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