FXU Series, 5.5 V, 105°C



Overview

FXU Series Supercapacitors, also known as Electric Double-Layer Capacitors (EDLCs), are intended for power back up in the automotive applications.

Enhancements to the design and selected material upgrades were introduced to deliver 1,000 hours at 85°C/85% RH rated voltage and to AEC-Q200 compliance with maximum operational temperature life up to 105°C. These capacitors are manufactured in an IATF 16949 certified plant and are subjected to PPAP/PSW, as well as change control.

Applications

Supercapacitors have characteristics ranging from traditional capacitors and batteries. As a result, supercapacitors can be used like a secondary battery when applied in a DC circuit.

This device is best suited for use in low voltage DC hold-up applications such as embedded microprocessor systems with flash memory.

FXU series Automotive grade Supercapacitor can be stable under harsh envermental conditions such as high humidity and high temperture.

Benefits

- · AEC-Q200 rev E compliant
- Operational Life; guaranteed 1,000 hrs at 105°C rated voltage
- Biased Humidity; guaranteed 1,000 hrs at 85°C/85%RH rated voltage
- IATF certified plant
- Subject to PPAP/PSW and change control
- Wide range of temperature from -40°C to +105°C
- Maintenance free
- Maximum operating voltage of 5.5 VDC
- Highly reliable against liquid leakage
- · Lead-free and RoHS compliant

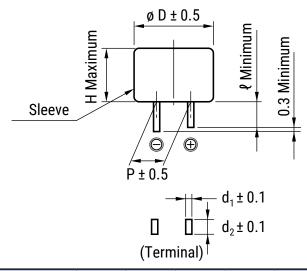


Part Number System

FXU	0H	105	Z	F
Series	Maximum Operating Voltage	Capacitance Code	Capacitance Tolerance	Environmental
FXU	0H = 5.5 VDC	First two digits represent significant figures. Third digit specifies number of zeros to follow µF code.	Z = -20/+80%	F = Lead-free



Dimensions - Millimeters



Part Number	ØD	Н	P	ę	d ₁	d ₂
FXU0H105ZF	21.5	10.0	7.62	3.0	0.6	1.2

Performance Characteristics

Supercapacitors should not be used for applications such as ripple absorption because of their high internal resistance (several hundred $m\Omega$ to a hundred Ω) compared to aluminum electrolytic capacitors. Thus, its main use would be similar to that of secondary battery such as power back-up in DC circuit. The following list shows the characteristics of supercapacitors as compared to aluminum electrolytic capacitors for power back-up and secondary batteries.

	Secondar	y Battery	Capacitor	
	NiCd	Lithium Ion	Aluminum Electrolytic	Supercapacitor
Back-up ability	-	-	-	-
Eco-hazard	Cd	-	-	-
Operating Temperature Range	-20 to +60°C	-20 to +50°C	-55 to +105°C	-40 to +105°C (FMU, FXU) -40 to +85°C (FMD,FU0H,FR,FT,FMR type)
Charge Time	Few hours	Few hours	Few seconds	Few seconds
Charge/Discharge Life Time	Approximately 500 times	Approximately 500 to 1,000 times	Limitless (*1)	Limitless (*1)
Restrictions on Charge/Discharge	Yes	Yes	None	None
Flow Soldering	Not applicable	Not applicable	Applicable	Applicable
Automatic Mounting	Not applicable	Not applicable	Applicable	Applicable (FM and FC series)
Safety Risks	Leakage, explosion	Leakage, combustion, explosion, ignition	Heat-up, explosion	Gas emission (*2)

^(*1) Aluminum electrolytic capacitors and supercapacitors have limited lifetime. However, when used under proper conditions, both can operate within a predetermined lifetime.

^(*2) There is no harm as it is a mere leak of water vapor which transitioned from water contained in the electrolyte (diluted sulfuric acid). However, application of abnormal voltage surge exceeding maximum operating voltage may result in leakage and explosion.



Typical Applications

Intended Use (Guideline)	Power Supply (Guideline)	Application	Examples of Equipment	Series
Long time back-up	500 μA and below	Memory, RTC backup for automotive	CMOS microcomputer, static RAM/DTS (digital tuning system)	FMD, FMU, FUOH, FXU series

Environmental Compliance

All KEMET supercapacitors are RoHS compliant.



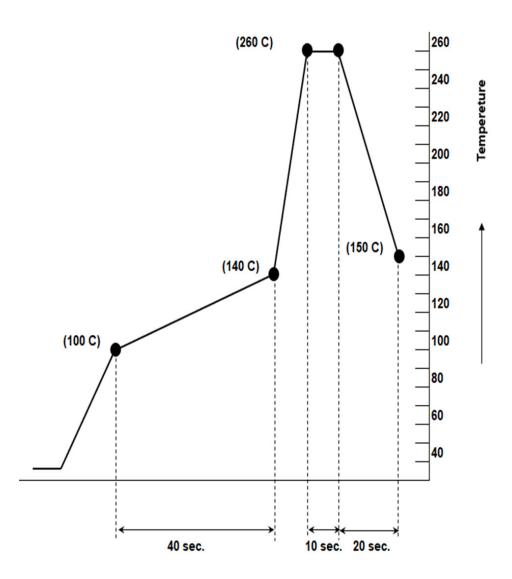
Table 1 - Ratings & Part Number Reference

		Electrical				
Part Number		Nominal Capacitance Discharge System (F)		Maximum Current at 30 Minutes (mA)	Weight (g)	
FXU0H105ZF	5.5	1.0	10	1.5	8.0	



Precautions for Use

- · This series is exclusively for wave soldering
- The wave soldering condition must be kept within wave soldering profile graphs shown below
- · Applying wave soldering is limited to only one time



Cautions when soldering

- 1.- Measurement point: Lead terminal
- 2.- Do not dip the capacitor body into melted solder
- 3.- Flux application should be limited to terminals only
- 4.- Consider that capacitor body temperature including preheating do not exceed 90°C
- 5.- Please refer to caution notes for additional specifics



Specifications

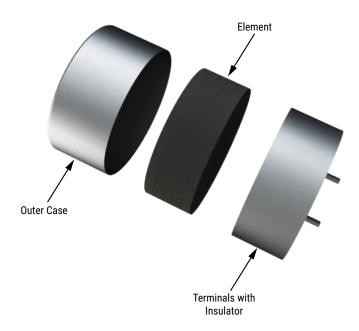
ltem		Specifications	Test Conditions		
Category tempe	Category temperature range		-40°C to +105°C		
MAX operating	voltage		Refer to standard ratings		
Capacitance			Refer to standard ratings	Refer to "Measurement Conditions"	
Capacitance all	owance		+80%, -20%	Refer to "Measurement Conditions"	
ESR			Refer to standard ratings	Measured at 1 kHz, 10 mA, See also "Measurement Conditions	
Current (30 min	ute value)		Refer to standard ratings	Refer to "Measurement Conditions"	
High	MU OTD 000	Capacitance	Within ±30% of initial measured value	T	
Temperature Exposure	MIL-STD-202 Method 108	ESR	Less than 200% of initial limit	Temperature: 105 ±2°C Testing time: 1,000 ⁺⁴⁸ ₋₀ hours	
(Storage)		Current	Less than 200% of initial limit		
	IECDAA	Capacitance	Within ±30% of initial measured value	Temperature condition: Lower -40°C » Upper +105°C	
Temperature Cycling	Cycling	ESR	Less than 200% of initial limit	Dwell Time: 30 minutes Transition time: Maximum 1 minute	
JA-104		Current	Less than 200% of initial limit	Number of cycles: 1,000 Cycles	
		Capacitance	Within ±30% of initial measured value	Temperature: 85±2°C Relative humidity: 80 to 85%RH	
Biased humidity			Less than 200% of initial limit	Voltage applied: MAX operating voltage Series protection resistance: 0 Ω	
·		Current	Less than 200% of initial limit	Testing time: 1,000+48 ₋₀ hours	
		Capacitance	Within ±30% of initial measured value	Temperature: 105±2°C	
Operational life	MIL-STD- 202 Method 108	ESR	Less than 200% of initial limit	Voltage applied: MAX operating voltage Series protection resistance: 0 Ω	
		Current	Less than 200% of initial limit	Testing time: 1,000 ⁺⁴⁸ ₋₀ hours	
Lead strength (Tensile)	MIL-STD-202 Method 211		No terminal damage	Test leaded device lead integrity only. A (454 g), C (227 g)	
	MIL OTD 000	Capacitance			
Mechanical MIL-STD-202 shock Method 213		ESR	Satisfy initial limit	Figure 1 of Method 213 Condition C	
		Current			
Solderability	J-STD-002	Appearance	Minimum 95% of the terminal should be covered by the new solder	Conforms to Method A1 (Through-hole Technology) Solder temp: 245±5°C Dipping time: 5 +0/-0.5 second 1.27 mm from the bottom of the body should be dipped.	
	MIL OTD OOG	Capacitance		Fraguency: 10 to 2 000 Hz (F g/s)	
Vibration MIL-STD-202 Method 204		ESR	Satisfy initial limit	Frequency: 10 to 2,000 Hz (5 g's) Testing time: 12 hours	
		Current			



Specifications cont.

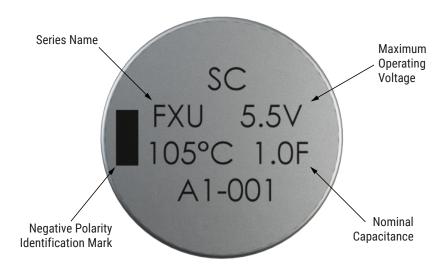
	ltem		Specifications		Specifications		Test Conditions
Capacitance				Confirm to Condition B Solder temp: 260±10°C			
Resistance to Soldering	MIL-STD- 202 Method 210	ESR	Satisfy initial li	mit	Dipping time: 10 seconds		
Heat Current				No per-heat of samples and 1.27 mm from the bottom of the body should be dipped.			
		Capacitance	Phase2	More than 50% of initial measured			
		ESR	FildSeZ	Less than 400% of initial measured			
		Capacitance	Phase3	More than 30% of initial measured	Phase1: +25±2°C		
		ESR	Pnase3	Less than 700% of initial measured	Phase2: -25±2°C		
Temperature	150 (0001 1	Capacitance		Less than 200% of initial measured	Phase3: -40±2°C		
Stability	Stability IEC-62391-1	ESR	Phase5	Satisfy initial specified value	Phase4: +25±2°C		
		Current		1.5 CV (mA) or below	Phase5: +105±2°C		
		Capacitance		Within ±20% of initial measured value	Phase6: +25±2°C		
		ESR	Phase6	Satisfy initial specified value			
		Current		Satisfy initial specified value			

Construction





Marking



Packaging Quantities

Part Number	Bulk Quantity per Box		
FXU0H105ZF	90 pieces		

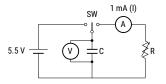
Measurement Conditions

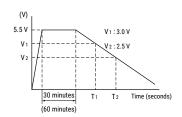
Capacitance (Discharge System)

As shown in the diagram below, charging is performed for a duration of 30 minutes once the voltage of the capacitor terminal reaches 5.5 V. Then, use a constant current load device and measure the time for the terminal voltage to drop from 3.0 to 2.5 V upon discharge at 1mA per 1F, for example, and calculate the static capacitance according to the equation shown below.

Note: : Products with 1.0F or more capacitance should be charged for 60 minutes.

$$C = \frac{1 \times (T_2 - T_1)}{V_1 - V_2} \ (F)$$





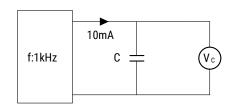


Measurement Conditions cont.

Equivalent Series Resistance (ESR)

ESR shall be calculated from the equation below.

$$ESR = \frac{V_{C}}{0.01}(\Omega)$$

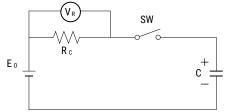


Current (at 30 minutes after charging)

 R_c : 10 Ω

Current shall be calculated from the equation below. Prior to measurement, both lead terminals must be short-circuited for a minimum of 30 minutes. The lead terminal connected to the metal can case is connected to the negative side of the power supply.

$$\rm E_{0}$$
: 5.0 VDC
$$\rm Current \, = \frac{\rm V_{R}}{\rm R\,c} \, (A) \label{eq:current}$$





Notes on Using Supercapacitors or Electric Double-Layer Capacitors (EDLCs)

1. Circuitry Design

1.1 Useful life

Supercapacitor (EDLC) uses an electrolyte in a sealed container. Water in the electrolyte can evaporate while in use over long periods of time at high temperatures, thus reducing electrostatic capacity which in turn will create greater internal resistance. The characteristics of the supercapacitor can vary greatly depending on the environment in which it is used. Basic breakdown mode is an open mode due to increased internal resistance.

1.2 Fail rate in the field

Based on field data, the fail rate is calculated at approximately 0.006 Fit. We estimate that unreported failures are ten times this amount. Therefore, we assume that the fail rate is below 0.06 Fit.

1.3 Exceeding maximum usable voltage

Performance may be compromised and in some cases leakage or damage may occur if applied voltage exceeds maximum working voltage.

1.4 Use of capacitor as a smoothing capacitor (ripple absorption)

As supercapacitors contain a high level of internal resistance, they are not recommended for use as smoothing capacitors in electrical circuits. Performance may be compromised and, in some cases, leakage or damage may occur if a supercapacitor is used in ripple absorption.

1.5 Series connections

As applied voltage balance to each supercapacitor is lost when used in series connection, excess voltage may be applied to some supercapacitors, which will not only negatively affect its performance but may also cause leakage and/or damage. Allow ample margin for maximum voltage or attach a circuit for applying equal voltage to each supercapacitor (partial pressure resistor/voltage divider) when using supercapacitors in series connection. Also, arrange supercapacitors so that the temperature between each capacitor will not vary.

1.6 Case Polarity

The supercapacitor is manufactured so that the terminal on the outer case is negative (-). Align the (-) symbol during use. Even though discharging has been carried out prior to shipping, any residual electrical charge may negatively affect other parts.

1.7 Use next to heat emitters

Useful life of the supercapacitor will be significantly affected if used near heat emitting items (coils, power transistors and posistors, etc.) where the supercapacitor itself may become heated.

1.8 Usage environment

This device cannot be used in any acidic, alkaline or similar type of environment.



Notes on Using Supercapacitors or Electric Double-Layer Capacitors (EDLCs) cont.

2. Mounting

2.1 Mounting onto a reflow furnace

Except for the FC series, it is not possible to mount this capacitor onto an IR / VPS reflow furnace. Do not immerse the capacitor into a soldering dip tank.

2.2 Flow soldering conditions

Keep solder under 260°C and soldering time to within 10 seconds when using the flow automatic soldering method. (Except for the FC and HV series)

2.3 Installation using a soldering iron

Care must be taken to prevent the soldering iron from touching other parts when soldering. Keep the tip of the soldering iron under 400°C and soldering time to within 3 seconds. Always make sure that the temperature of the tip is controlled. Internal capacitor resistance is likely to increase if the terminals are overheated.

2.4 Lead terminal processing

Do not attempt to bend or polish the capacitor terminals with sand paper, etc. Soldering may not be possible if the metallic plating is removed from the top of the terminals.

2.5 Cleaning, Coating, and Potting

Except for the FM series, cleaning, coating and potting must not be carried out. Consult KEMET if this type of procedure is necessary. Terminals should be dried at less than the maximum operating temperature after cleaning. AEC-Q200 compliance FMD type is applicable to MIL-STD-202 option 4.

3. Storage

3.1 Temperature and humidity

Make sure that the supercapacitor is stored according to the following conditions: Temperature: $5 - 35^{\circ}$ C (Standard 25°C), Humidity: 20 - 70% (Standard: 50%). Do not allow the build up of condensation through sudden temperature change.

3.2 Environment conditions

Make sure there are no corrosive gasses such as sulfur dioxide, as penetration of the lead terminals is possible. Always store this item in an area with low dust and dirt levels. Make sure that the packaging will not be deformed through heavy loading, movement and/or knocks. Keep out of direct sunlight and away from radiation, static electricity and magnetic fields.

3.3 Maximum storage period

This item may be stored up to one year from the date of delivery if stored at the conditions stated above.

This product should be safe to use even after being stored for over a 1 year period. However, depending on the storage conditions, we recommend that the soldering is checked.

Dismantling

There is a small amount of electrolyte stored within the capacitor. Do not attempt to dismantle as direct skin contact with the electrolyte will cause burning. This product should be treated as industrial waste and not is not to be disposed of by fire.



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