PHV225, +125°C, Hybrid Vertical SMD, AEC-Q200

Hybrid Vertical SMD Capacitors









Overview

KEMET's PHV225 is a Surface-Mount hybrid capacitor with outstanding electrical performance. The device has a polarized all-welded design, tinned copper wire leads, and a negative pole connected to the case. The PHV225 winding is housed in a cylindrical aluminum can with a high purity aluminum lid and high-quality rubber gasket. Low ESR is conditioned by a highly conductive polymer (PEDOT/PSS) and an all-welded design. The polymer system creates an electrical pathway between the anodic oxide layer and the cathode through a mechanical separator - paper. The PHV225 winding is impregnated with liquid electrolyte that results to self-healing features of the capacitor. Thanks to its mechanical robustness, the PHV225 is suitable for use in mobile, automotive and aircraft installations with operation up to +125°C. KEMET's automotive grade capacitors meet the demanding Automotive Electronics Council's AEC-Q200 qualification requirements.

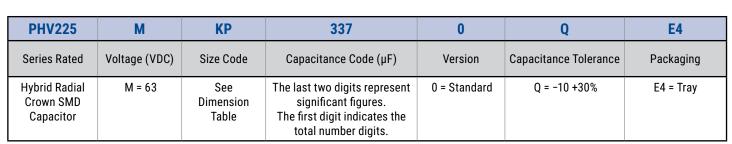
Applications

KEMET's PHV225 is a series of high performance Surface-Mount hybrid capacitors. It is designed for automotive applications with extremely high demands.

Benefits

- Surface Mount Device
- AEC-Q200 automotive qualified
- More than 3,000 hours at +125°C
- High temperature capability up to 140°C
- Extremely high ripple current
- Up to 40 Arms, continuous load
- High vibration resistance (without campling)
- · Polarized all-welded design
- · Self-healing behaviours
- Outstanding electrical performance







Performance Characteristics

Item	Performance Characteristics					
Capacitance Range	370 − 560 μF					
Rated Voltage		63 VDC				
Operating Temperature		-40 to +125°C				
Capacitance Tolerance		-10/+30%, at 100 Hz/+20°C				
Operational Lifetime	Rated Voltage and I _{RAC} at T _{case} 90°C/100kHz (hours)	Rated Voltage and I _{RAC} at T _{case} 105°C/100kHz	Rated Voltage and I _{RAC} at T _{case} 125°C/100kHz (hours)			
	≥ 3,	≥ 3,000				
End of Life Requirement	Δ C/C < ±30%, ESR < 3 x initial ESR value, IL < initial specified limit					
Surge Voltage		1.15 x V _R				
High Temperature Storage	After storage for 1,000 hours at +125°C with no voltage applied and then being stabilized at +20°C, capacitors shall meet the limits specified in Endurance.					
		I = 0.005 CV (μA)				
Leakage Current	C = rated capacitance (µF	;), V = rated voltage (VDC). Voltage ap	oplied for 5 minutes at +20°C.			
	Proc	edure	Requirements			
Vibration Test Specifications	1.5 mm displacement am acceleration. Vibration appli at 10 – 2,000 Hz (1	No leakage of electrolyte or other visible damage. Deviations in capacitance from initial measurements must not exceed: Δ C/C < 5%				
Standards	AEC-Q200; IEC 60384-4 long life grade 40/125/56					

Compensation Factor of Ripple Current (RC) vs. Frequency

Frequency	0.1 kHz	0.2 kHz	1 kHz	5 kHz	10 kHz	20 kHz	40 kHz	100 kHz
Coefficient	0.20	0.30	0.55	0.85	0.90	0.95	1	1

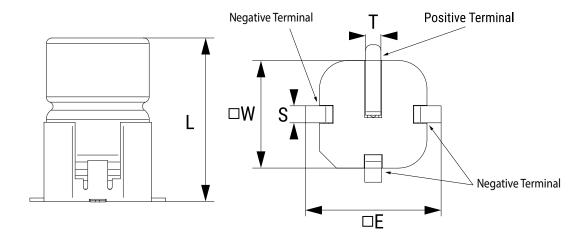
Test Method & Performance

Conditions	Endurance Life Test
Temperature	+125°C
Test Duration	2,000 hours
Voltage	The sum of DC voltage must not exceed the rated voltage of the capacitor
Performance	The following specifications will be satisfied when the capacitor is tested at +20°C:
Capacitance Change	Within 15% of initial value (within 10% at 1,000 hour test)
Equivalent Series Resistance	≤ 3x specified limit (ESR measured at 100 kHz +20°C)
Leakage Current	Does not exceed leakage current limit
Resistance to Soldering Heat	Measurement for solder temperature profile at capacitor top and terminal.
Capacitance Change	Within 10% of initial value
Dissipation Factor	Does not exceed 150% of the specified value
Equivalent Series Resistance	Does not exceed 150% of the specified value
Leakage Current	Does not exceed leakage current limit

Ordering Options Table

Packaging Kind	Lead and Packaging Code			
Standard Packaging Option				
Tray	E4			

Dimensions - Millimeters



Dimensions in mm						
Size Code	W	L	Е	S	Т	Approximate Weight
	±0.5	±1,0	±0,5	±0.3	±0.3	Grams
KL	17	28.9	22.5	3.0	2.5	10
KP	17	36.9	22.5	3.0	2.5	13
LL	19	28.9	24.5	3.0	2.5	13
LP	19	36.9	24.5	3.0	2.5	16

Shelf Life

The capacitance, ESR and impedance of a capacitor will not change significantly after extended storage periods at temperatures up to 40°C, however the leakage current will very slowly increase. After storage for 10 years at +40°C or 1000 hours at maximum rated temperature with no voltage applied and then being stabilized at +20 °C, capacitors shall meet the limits specified in Endurance.

Environmental Compliance







All Part Numbers in this datasheet are Reach and RoHS compliant and Halogen-Free.

As an environmentally conscious company, KEMET is working continuously with improvements concerning the environmental effects of both our capacitors and their production.

In Europe (RoHS Directive) and in some other geographical areas such as China, legislation has been put in place to prevent the use of some hazardous materials, such as lead (Pb), in electronic equipment. All products in this catalog are produced to help our customers' obligations to guarantee their products and fulfill these legislative requirements. The only material of concern in our products has been lead (Pb), which has been removed from all designs to fulfill the requirement of containing less than 0.1% of lead in any homogeneous material. KEMET will closely follow any changes in legislation world wide and makes any necessary changes in its products, whenever needed.

Some customer segments such as medical, military, and automotive electronics may still require the use of lead in electrode coatings. To clarify the situation and distinguish products from each other, a special symbol is used on the packaging labels for RoHS compatible capacitors.

Due to customer requirements, there may appear additional markings such as LF = Lead-free or LFW = Lead-free wireson the label.

Table 1 – Ratings & Part Number Reference

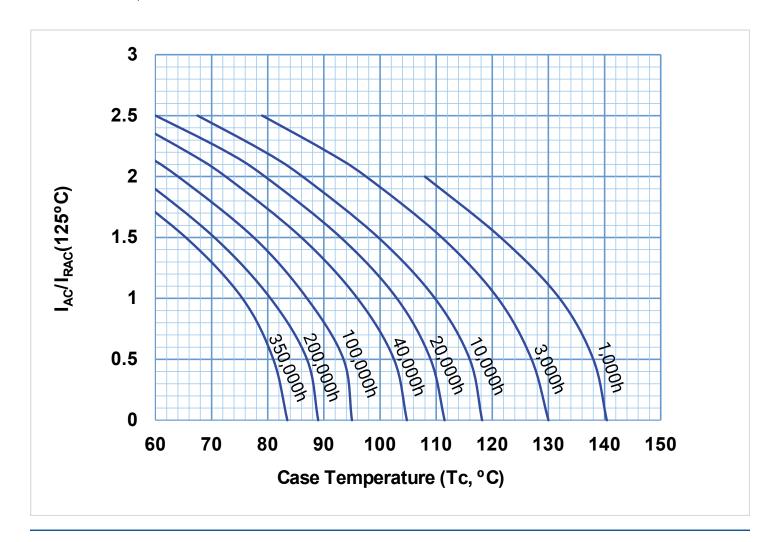
Rated				l a	l a	l _{RAC} b	ESR (max)	ESR (max)	
Voltage 125°C	C _R	Size Code	Case Size	T _c = 90°C 100 kHz	T _c = 105°C 100 kHz	T _c = 125°C 100 kHz	20°C 100 Hz	-40 to 125°C 100 kHz	Part Number
VDC	μF		D x L (mm)	A _{rms}	A _{rms}	A _{RMS}	mΩ	mΩ	
63	260	KL	17x29	37.7	29.7	17.4	150.0	7.6	PHV225MKL3260QE4
63	370	KP	17x37	38.3	30.0	17.2	145.0	7.3	PHV225MKP3370QE4
63	380	LL	19x29	40.8	31.8	17.9	147.0	7.0	PHV225MLL3380QE4
63	560	LP	19x37	41.4	32.2	18.2	92.0	6.7	PHV225MLP3560QE4

^a 3,000 hours

^b 2,000 hours

Operational Life

Operational life (L_{op}) at case temperature T_c and ripple current I_{AC} .

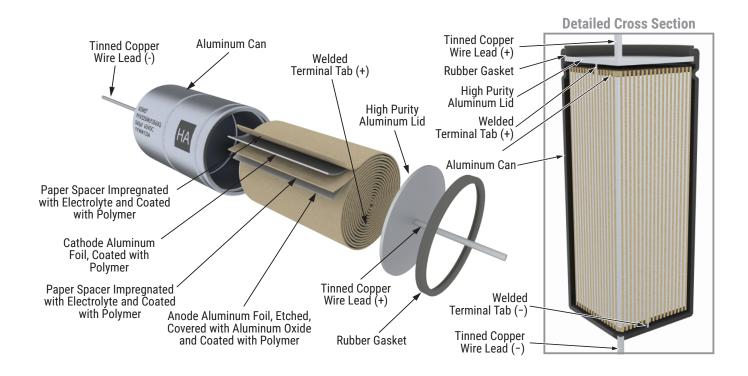


Marking

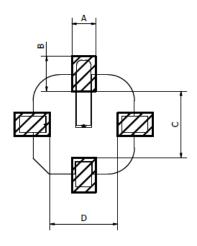




Construction



Landing Pad – Millimeters



Size Code	Α	В	С	D		
KL, KP	4.5	6.65	12.7	12.7		
LL, LP	4.5	6.65	14.7	14.7		
Units in mm						



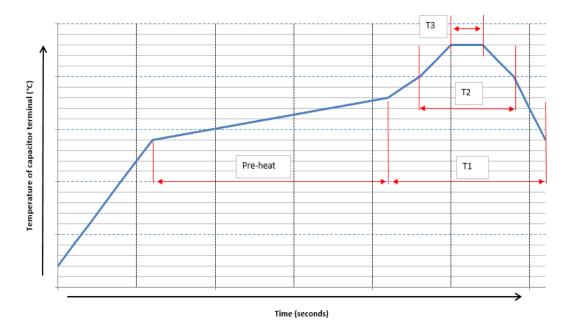
Reflow Soldering

The soldering conditions should be within the specified conditions below:

- Vapor heat transfer systems are not recommended.
- The system should be thermal, such as infra-red radiation or hot blast.
- Observe the soldering conditions as shown below.
- Do not exceed these limits and avoid repeated reflowing.

Time Period	Preheating	T1	Т2	Т3		
Temperature (°C)	150 - 180	≥ 200	≤ 230	≤ 240		
Time (seconds)		60 – 180	≤ 40	≤ 20		
Reflow can be performed per the above parameters up to 2x						

The soldering conditions should be within the specified conditions below:



Construction Data

The manufacturing process begins with the anode foil being electrochemically etched to increase the surface area and then "formed" to produce the aluminum oxide layer. Both the anode and cathode foils are then interleaved with absorbent paper and wound into a cylinder. During the winding process, aluminum tabs are attached to each foil to provide the electrical contact.

The winding is assembled to the capacitor Al-can and to the Al-lid. The can is filled with electrolyte and the winding is impregnated during a vacuum treatment. The capacitor is sealed. Throughout the process, all materials inside the housing must be maintained at the highest purity and be compatible with the electrolyte. Coating with polymer is applied during manufacturing process to achieve enhanced performance.

Each capacitor is aged and tested before being packed. The purpose of aging is to repair any damage in the oxide layer and thus reduce the leakage current to a very low level. Aging is carried out at elevated temperature and is accomplished by applying voltage to the device while carefully controlling the supply current. The process takes between 2 and 20 hours, depending on voltage rating.

Damage to the oxide layer can occur due to a variety of reasons:

- · Slitting of the anode foil after forming
- Attaching the tabs to the anode foil
- · Minor mechanical damage caused during winding

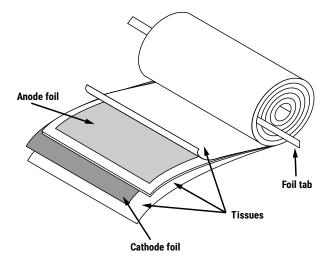
The following tests are applied for each individual capacitor.

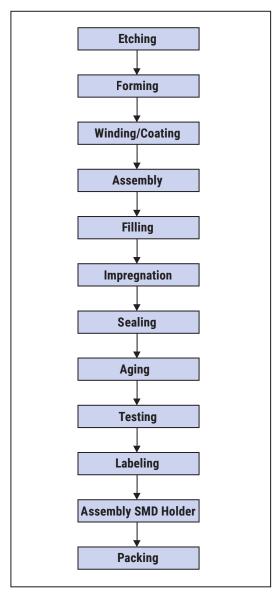
Electrical:

- Leakage current
- Capacitance
- ESR
- Tan Delta

Mechanical/Visual:

- Pull strength test of wire terminals
- · Print detail
- · Box labels
- · Packaging, including packed quantity







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Although KEMET designs and manufactures its products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

KEMET requires its products to be packaged and shipped on pallets. This is because KEMET's products are specifically designed to be packed onto pallets during shipment. If for any reason, the products are removed from pallets by the shipping party and shipped to the end customer, then additional external protection is required. In this instance, an external box with two carton layers and an upwards orientation sticker must be used by the shipping party, with the empty space filled with filling material, and afterwards sealing the box. If this packing and packaging guideline is not followed by the shipping party, the shipping party, and not KEMET, will be held responsible for any packaging, packing and/or product damages upon delivery of the products to the end customer. KEMET hereby disclaims any liability for damages to the products or otherwise that have been, or threaten to be, inflicted, result from or are in any way related to the packaging, packing or damage by the shipping party in contravention of the packing and packaging guidelines herein.

